

## Marine Paint Manual

Reference No. 14 - 04(H)

Issue Date: August 2021 (ES)

### NOA A/C II (H)

A high build, two-pack epoxy tiecoat anticorrosive designed taking health, safety and environmental issues into consideration. Combined with NOA 10 F, the system provides good adhesion to various kinds of antifoulings and finishes (acrylic, epoxy, urethane, etc.)

It is overcoatable, allowing unlimited overcoating intervals, in combination with NOA 10 F and also for the various kinds of finishes in above water areas.

This paint does not affect the polishing of antifoulings adversely. This tiecoat is applied for all coating systems of outer hull areas.

Suitable Use	Anticorrosive for outer hull (including boottop and topsides), decks, superstructure, etc.		
Type	Epoxy (Two-pack / High build)		
Color	Gray, Cream		
Gloss	Flat		
Volume Solids	57 ± 2% (ISO3233:1998)		
Typical Dry Film Thickness	50 ~ 125 μm		
Approx. Wet Film Thickness	88 ~ 219 μm		
Theoretical Coverage	7.60 m <sup>2</sup> /L (75 μm)		
Drying Time	Surface Dry	3 hours (5°C)    1 hour (20°C)    30 minutes (30°C)	
	Dry Hard	16 hours (5°C)    8 hours (20°C)    6 hours (30°C)	
	Full Cure	7 days (5°C)    5 days (20°C)    3 days (30°C)	
Interval before Overcoating (by self)	Min.	16 hours (5°C)    8 hours (20°C)    6 hours (30°C)	
	Max.	— (5°C)    — (20°C)    — (30°C)	
Thinner	NIPPON MARINE THINNER 600 or NIPPON MARINE THINNER 610		
Application Method	(0 ~ 10%, by volur Tip range	0.53 ~ 0.59 mm	
	Airless Spray	Fan angle	55° ~ 69°
		(For T/U)	30°
		Output pressure	150 ~ 200 kg/cm <sup>2</sup>
	Brush	For touching up small areas only	
Mixing Ratio by Volume	BASE 4 / HARDENER 1		
Pot Life after Mixing	5 hours (5°C)    3 hours (20°C)    2 hours (30°C)		
Packaging	Two Packs		
Japan Local Brand	-		
Flash Point	BASE 23°C, HARDENER 24°C		
Surface Preparation	All surfaces to be coated should be clean, dry and free from contamination. High pressure fresh water wash and remove all oil / grease, soluble contaminants and other foreign matters.		

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### Safety

Take precautions to avoid skin and eye contact (i.e. gloves, goggles, face masks, barrier creams etc.)

Proper ventilation and protective measures must be provided during applications and drying period to keep solvent vapor concentrations within safe limits.

Prior to use, obtain, consult and follow the SDS for this product concerning health and safety information.

### <Note>

- 1) The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.
- 2) Prior to overcoating, remove heavily chalked layer, salt contamination, etc. by fresh water washing.
- 3) For availability of product consult Nippon Paint Marine representatives.
- 4) Unit size and filled volumes can vary due to local regulations.
- 5) Store the paints in paint store.