

Marine Paint Manual

Reference No.: 05-05

Issue Date: July 2019 (ES)

NIPPON E-MARINE 900

NIPPON E-MARINE 900 is an abrasion resistant epoxy anticorrosive containing alminum pigment. With excellent resistance to water / seawater, it can be used for not only above water areas but also outer hull. This multipurpose anticorrosive primer enables unlimited intervals for by-self coating, and for various kinds of finishes in above water areas.

Suitable Use Anticorrosive for outer hull (including boottop and topsides), decks,

superstructure, cargo holds, etc.

Type Epoxy (Abrasion resistant / High build / Two-pack / Aluminum)

Color Aluminum, Bronze

Gloss Flat

Volume Solids $60 \pm 2\%$ (ISO3233:1998)

Dry Film Thickness 125 ~ 250 μm Approx. Wet Film Thickness 208 ~ 412 μm

Theoretical Coverage 3.42 m²/ L (175 µm)

Drying Time Surface Dry 2 hours (5°C) 1 hour (20°C) 1 hour (30°C)

Dry Hard 30 hours (5°C) 16 hours (20°C) 10 hours (30°C)

Interval before Overcoating Min. 32 hours (5°C) 16 hours (20°C) 12 hours (30°C) (by self) Max. - (5°C) - (20°C) - (30°C)

Thinner NIPPON MARINE THINNER 600 (0 ~ 10%, by volume)
Application Method Airless Spray Tip range 0.53 ~ 0.64 mm

Fan angle 45° ~ 60°

(For T/U) 30°

Output pressure $150 \sim 200 \text{ kg} / \text{cm}^2$

Brush / Roller For touching up small areas only

Mixing Ratio by Volume BASE 3.85 / HARDENER 1

Pot Life After Mixing 6 hours (5°C) 4 hours (20°C) 3 hours (30°C)

Packaging Two Packs
Japan Local Brand EPOMITY 900

Flash Point BASE 14 °C, HARDENER 6 °C

Surface Preparation Blast cleaned to ISO-Sa 2¹/₂ or power tool cleaned to St 3

is recommended.



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Safety

Take precautions to avoid skin and eye contact (i.e. gloves, goggles, face masks, barrier creams etc.)

Proper ventilation and protective measures must be provided during applications and drying period to keep solvent vapor concentrations within safe limits.

Prior to use, obtain, consult and follow the SDS for this product

concerning health and safety information.

<Note>

- 1) The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.
- 2) Prior to overcoating, remove heavily chalked layer, salt contamination, etc. by fresh water washing.
- 3) For availability of product consult Nippon Paint Marine representatives.
- 4) Unit size and filled volumes can vary due to local regulations.
- 5) Store the paints in paint store.