

Suitable Use	Multi-purpose anticorrosive primer for M&R (underwater hulls, boottop, topsides, decks, holds, etc.)						
Type	Epoxy (Abrasion resistant / High build / Two-pack)						
Colour (Product Code)*	Buff	(ERCD 1602)*	*Not color code (See note 5)				
	HARDENER	(ERX 1655)*	winter type		(ERX1755)*		
Gloss	Semi-gloss						
Volume Solids	75 ± 2% (ISO3233:1998)						
Typical Dry Film Thickness	125 ~ 250 µm						
Approx. Wet Film Thickness	167 ~ 333 µm						
Theoretical Coverage	4.29 m ² / L (175 µm)						
Drying Time	Surface Dry	16 hours (5°C)	6 hour (20°C)	4 hours (30°C)			
	Dry Hard	24 hours (5°C)	12 hours (20°C)	10 hours (30°C)			
	Full Cure	30 days (5°C)	14 days (20°C)	10 days (30°C)			
Interval before Overcoating (by self)	Min.	24 hours (5°C)	12 hours (20°C)	10 hours (30°C)			
	Max.	30 days (5°C)	14 days (20°C)	10 days (30°C)			
Thinner (Code. No.)	NIPPON MARINE THINNER 600 (VEP 46 / VEP 47) / 0 ~ 10%, by weight						
Application Method	Airless Spray	Tip range	0.48 ~ 0.59 mm (0.019" - 0.023)				
		Fan angle	55° ~ 62°				
		(For T/U)	30°				
		Output pressure	150 ~ 200 kg / cm ²				
	Brush	For touching up small areas only					
Mixing Ratio by Volume	BASE 16 / HARDENER 4						
Pot Life after Mixing	6 hours (5°C) 4 hours (20 °C) 3 hours (30°C)						
Typical Package	20L (BASE 16L, HARDENER 4L)						
Flash Point	25°C						
Surface Preparation	Blast cleaned to ISO-Sa 2.5 or power tool cleaned to ISO-St 3. is recommended.						

Marine Paint Manual

NOA 20 M

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Generals	For commercial use only. Attention - Avoid exposure - obtain special instructions before use.
Safety	<p>Take precautions to avoid skin and eye contact (i.e. gloves, goggles, face masks, barrier creams etc.)</p> <p>Proper ventilation and protective measures must be provided during applications and drying period to keep solvent vapour concentrations within safe limits.</p> <p>Prior to use, obtain, consult and follow the MSDS for this product concerning health and safety information.</p>

<Note>

- 1) The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.
- 2) At temperatures below 5°C, it will take longer to dry and harden.
- 3) Store the paints in paint store.
- 4) This code is internal product code of NPMEU. Please be careful as it isn't color code.