Marine Paint Manual

Reference No.: 17 - 13

Issue Date: July 2019 (ES)

EVER COOL FINISH

A high heat-shield paint based on polyurethane resin with excellent weathering resistance and gloss retention. As it contains special pigment with low endothermic property under the infrared ray region, it can restrain rise in surface temperature of paint film through high heat-shield.

Suitable Use Finish for superstructures, hatch covers, compass deck, other exposed

weather decks, etc

Type Polyurethane (Two-pack)
Color Gray, Green, Red Oxide

Gloss Gloss

Interval before Overcoating

Volume Solids $62 \pm 2\%$ (ISO3233:1998)

Typical Dry Film Thickness $30 \sim 50 \ \mu m$ Approx. Wet Film Thickness $48 \sim 81 \ \mu m$

Theoretical Coverage 12.4 m²/ L (50 µm)

Drying Time Surface Dry 40 minutes (5°C) 30 minutes (20°C) 10 minutes (30°C)

(30°C) Dry Hard 16 hours (5°C) 8 hours (20°C) 6 hours Full Cure 14 days (5°C) 7 days (20°C) 5 days (30°C) (20°C) 12 hours (30°C) 24 hours (5°C) 16 hours Min.

(by self) Max. - (5°C) - (20°C) - (30°C)

Thinner NIPPON MARINE THINNER 700 ($5 \sim 15\%$, by volume) Application Method Airless Spray Tip range $0.38 \sim 0.43$ mm

Fan angle 55 ~ 69°

Output pressure $100 \sim 150 \text{ kg} / \text{cm}^2$

Brush / Roller For touching up small areas only

Mixing Ratio by Volume BASE 5 / HARDENER 1

Pot Life after Mixing 10 hours (5°C) 5 hours (20°C) 3 hours (30°C)

Packaging Two Packs

Japan Local Brand EVER COOL FINISH

Flash Point BINDER 24 °C, PASTE 28 °C

Surface Preparation All surfaces to be coated should be clean, dry and free from

contamination.

High pressure fresh water wash and remove all oil / grease,

soluble contaminants and other foreign matters.



Marine Paint Manual

EVER COOL FINISH

Issue Date: July 2019 (ES)

Safety Take precautions to avoid skin and eye contact (i.e. gloves,

goggles, face masks, barrier creams etc.)

Proper ventilation and protective measures must be provided during applications and drying period to keep solvent vapor

concentrations within safe limits.

Prior to use, obtain, consult and follow the SDS for this product concerning health and safety information.

<Note>

- 1) The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.
- 2) During applications at high temperatures, use NIPPON MARINE THINNER 750.
- 3) Use the dedicated EVER COOL primer for ships in service when in maintenance and repair.
- 4) For availability of product consult Nippon Paint Marine representatives.
- 5) Unit size and filled volumes can vary due to local regulations.
- 6) Store the paints in paint store.