

## Marine Paint Manual

Reference No. 14 - 04

Issue Date: July 2019 (ES)

### NOA A/C II

A high build, two-pack epoxy tiecoat anticorrosive designed taking health, safety and environmental issues into consideration. Combined with NOA 10 F, the system provides good adhesion to various kinds of antifoulings and finishes (acrylic, epoxy, urethane, etc.)

It is overcoatable, allowing unlimited overcoating intervals, in combination with NOA 10 F and also for the various kinds of finishes in above water areas.

This paint does not affect the polishing of antifoulings adversely. This tiecoat is applied for all coating systems of outer hull areas.

Suitable Use	Anticorrosive for outer hull (including boottop and topsides), decks, superstructure, etc.					
Type	Epoxy (Two-pack)					
Color	Gray					
Gloss	Flat					
Volume Solids	63 ± 2% (ISO3233:1998)					
Typical Dry Film Thickness	50 ~ 125 μm					
Approx. Wet Film Thickness	79 ~ 198 μm					
Theoretical Coverage	8.40 m²/L (75 μm)					
Drying Time	Surface Dry	2 hours	(5°C)*	1 hour	(20°C)	1 hour (30°C)
	Dry Hard	30 hours	(5°C)*	16 hours	(20°C)	10 hours (30°C)
	Full Cure	14 days	(5°C)*	7 days	(20°C)	5 days (30°C)
*NOA A/C II LT is available for low temperature.						
Interval before Overcoating (by self)	Min.	32 hours	(5°C)	16 hours	(20°C)	12 hours (30°C)
	Max.	—	(5°C)	—	(20°C)	— (30°C)
Thinner	NIPPON MARINE THINNER 600 (0 ~ 10%, by volume)					
Application Method	Airless Spray	Tip range	0.53 ~ 0.59 mm			
		Fan angle	55° ~ 69°			
		(For T/U)	30°			
		Output pressure	150 ~ 200 kg/cm²			
Mixing Ratio by Volume	Brush / Roller	For touching up small areas only				
	BASE 4.16 / HARDENER 1					
	6 hours (5°C) 4 hours (20°C) 3 hours (30°C)					
Packaging	Two Packs					
Japan Local Brand	NOA A/C II					
Flash Point	BASE 14°C, HARDENER 29°C					
Surface Preparation	All surfaces to be coated should be clean, dry and free from contamination.					
	High pressure fresh water wash and remove all oil / grease, soluble contaminants and other foreign matters.					

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### **Safety**

Take precautions to avoid skin and eye contact (i.e. gloves, goggles, face masks, barrier creams etc.)

Proper ventilation and protective measures must be provided during applications and drying period to keep solvent vapor concentrations within safe limits.

Prior to use, obtain, consult and follow the SDS for this product concerning health and safety information.

### **<Note>**

- 1) The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.
- 2) Prior to overcoating, remove heavily chalked layer, salt contamination, etc. by fresh water washing.
- 3) For availability of product consult Nippon Paint Marine representatives.
- 4) Unit size and filled volumes can vary due to local regulations.
- 5) Store the paints in paint store.