

Marine Paint Manual

Reference No. : 12 - 03N

Issue Date: July 2019 (ES)

A-LF-Sea 600

Advanced version of LF-Sea delivering further propulsion benefits. A biomimetic extra-low-friction antifouling that works using a patented water trapping function to lower the hydrodynamic footprint of the hull. Stable and long term antifouling is guaranteed by the use of a low friction copper-silyl-acrylate copolymer.

It can be applied over existing antifoulings. Used in conjunction with Nippon Paint Marine's 'Rheo' anticorrosive systems, fuel-savings can be further enhanced. It is designed for newbuilding during outfitting.

Suitable Use	Newbuilding during outfitting						
Type	Cuprous oxide / Copper silyl acrylate copolymer (Tin-free / Extra-low friction / Hydrolysis / Advanced fuel-saving)						
Colour	Cocoa Brown						
Gloss	Semi-gloss						
Volume Solids	54 ± 2% (ISO3233:1998)						
Typical Dry Film Thickness	40 ~ 150 μm						
Approx. Wet Film Thickness	74 ~ 278 μm						
Theoretical Coverage	5.41 m²/ L (100 μm)						
Drying Time	Surface Dry	1 hour	(5℃)	40 minutes	(20℃)	30 minutes	(30℃)
	Dry Hard	3 hours	(5℃)	2 hour	(20℃)	40 minutes	(30℃)
Interval before Overcoating (by self)	Min.	6 hours	(5℃)	4 hours	(20℃)	3 hours	(30℃)
	Max.	—	(5℃)	—	(20℃)	—	(30℃)
Interval before Immersion (100μm)	Min.	18 hours	(5℃)	12 hours	(20℃)	10 hours	(30℃)
	※ Refer to Note (4).						
Thinner	NIPPON MARINE THINNER 300 (0 ~ 5%, by volume)						
Application Method	Airless Spray	Tip range	0.64 ~ 0.74 mm				
		Fan angle	45° ~ 54°				
		Output pressure	above 150 kg / cm²				
Packaging	Brush / Roller	For touching up small areas only					
	Single Pack						
Japan Local Brand	A-LF-Sea 600						
Flash Point	24 °C						
Surface Preparation	All surfaces to be coated should be clean, dry and free from contamination.						
	High pressure fresh water wash and remove all oil / grease, soluble contaminants and other foreign matters.						

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Safety

Take precautions to avoid skin and eye contact (i.e. gloves, goggles, face masks, barrier creams etc.)
Proper ventilation and protective measures must be provided during applications and drying period to keep solvent vapor concentrations within safe limits.
Prior to use, obtain, consult and follow the SDS for this product concerning health and safety information.

<Note>

- 1) The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.
- 2) Use NIPPON MARINE THINNER 300 to wash painting appliances, hoses and guns before and after use.
- 3) The declaration letter of Tin-free Antifouling Paint would not be issued if mixed with the other antifouling paints product or another chemical products.
- 4) Interval before immersion is related to ambient conditions, ventilation, film thickness, and number of coats and will be affected correspondingly. Contact us for actual application.
- 5) For availability of product consult Nippon Paint Marine representatives.
- 6) Unit size and filled volumes can vary due to local regulations.
- 7) Store the paints in paint store.